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# **Overview of the Production Capacity of U.S. Biodiesel Plants**

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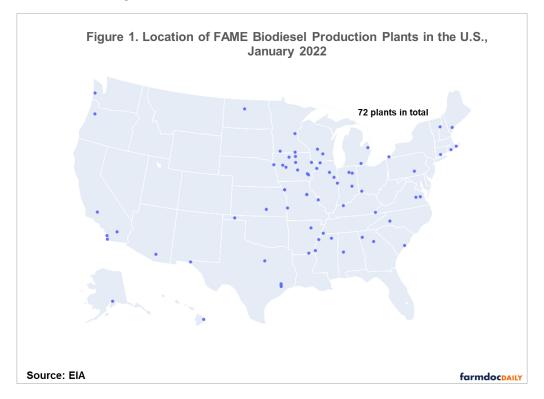
Biodiesel production in the U.S. took off in the mid-2000s, driven by a plethora of federal and state incentives (Mattson, Wilson, and Duchsherer, 2007). Biodiesel capacity continued to expand after this initial period of explosive growth, but its potential has been threatened in recent years by the rapid buildout of renewable diesel production capacity. The boom in renewable diesel production in the U.S. has raised numerous questions about the impact on biofuel, grain, and oilseed markets. We recently began a series on the renewable diesel boom, with the first article (*farmdoc daily*, February 8, 2023) comparing the production processes and characteristics of biodiesel and renewable diesel, and the second (*farmdoc daily*, February 15, 2023) explaining the key role that policy plays in supporting production of both biofuels. This article provides an overview of the production capacity of U.S. biodiesel plants.

## **Analysis**

Biomass-based diesel (BBD) has long played an important role in compliance with the U.S. Renewable Fuel (RFS) mandates (e.g., *farmdoc daily*, July 19, 2017). The two main types of BBD fuels used to comply with the RFS mandates are "biodiesel" and "renewable diesel." Although biodiesel and renewable diesel are produced with the same organic oil and fats feedstocks, their production process differs substantially, resulting in the creation of two fundamentally different fuels (for details see *farmdoc daily*, February 8, 2023). Biodiesel uses a relatively simple chemical reaction production process known as transesterification, which typically results in a compound called fatty acid methyl ester (FAME). We refer to biodiesel in the remainder of this article as "FAME biodiesel" for this reason. Because of its chemical properties, FAME biodiesel must be blended with petroleum diesel to be used in modern diesel engines. In contrast, renewable diesel is fully refined and cracked using petroleum refining technology. This results in a "drop-in" hydrocarbon fuel that meets the same technical specifications as petroleum diesel, and as such, can be used as a complete replacement for petroleum diesel.

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We begin by reviewing the location of FAME biodiesel production facilities in the U.S. as of January 2022 in Figure 1. The data are collected as part of an annual survey of nameplate production capacity by the Energy Information Agency (EIA). For the purposes of this survey, nameplate capacity is the amount of FAME biodiesel that a plant is capable of producing in a year, not necessarily the amount actually produced. There are currently 72 FAME biodiesel production facilities located in the United States. The total nameplate production capacity of these 72 plants is 2.3 billion gallons per year. Plants are scattered across the U.S., with the largest concentration in the eastern half of the U.S. and the far west.



The geographical dispersion of FAME biodiesel plants contrasts with ethanol plants, which are highly concentrated in the Corn Belt. Fortenbery, Deller, and Amiel (2013) argue that two factors explain the greater dispersion of FAME biodiesel plants. First, many of the early FAME biodiesel plants were developed by entrepreneurs that did not have strong ties to production agriculture. Second, FAME biodiesel can be blended and shipped in pipelines, which allows more flexibility in locating biodiesel plants. While not cited by Fortenbery, Deller, and Amiel, the widespread availability of biodiesel feedstocks, such as soybean oil and corn oil, in the eastern half of the U.S. also likely was an influential factor in plant location.

Table 1 shows that Iowa is the top FAME biodiesel production state, with 11 plants having a total production capacity of just under 500 million gallons. Texas is the second-ranked state, with 6 plants and about 300 million gallons of production capacity. Over 40 percent of FAME plants are located in the top five states of Iowa, Texas, Missouri, Illinois, and Arkansas.

The size distribution of FAME biodiesel plants in the U.S. is presented in Figure 2. The industry is dominated by relatively small production facilities, with 85 percent of plants having a capacity of less than 60 million gallons per year. Half of FAME biodiesel plants have annual capacity less than 20 million gallons and a quarter no more than 4 million gallons. There are only two plants with a production capacity of 100 million gallons per year or more.

Table 1. FAME Biodiesel Production Capacity and Number of Plants for the Top 15 States in the U.S., January 2022

State	<b>Total Annual Nameplate Capacity</b>	Number of Plants	
	(million gallons )		
Iowa	470	11	
Texas	291	6	
Missouri	238	6	
Illinois	192	4	
Arkansas	115	3	
Indiana	107	3	
Washington	107	1	
Kansas	90	1	
Minnesota	85	3	
North Dakota	85	1	
California	72	4	
Pennsylvania	64	2	
Kentucky	56	2	
Oklahoma	38	1	
Tennessee	36	1	
Source: EIA		farmdoc	

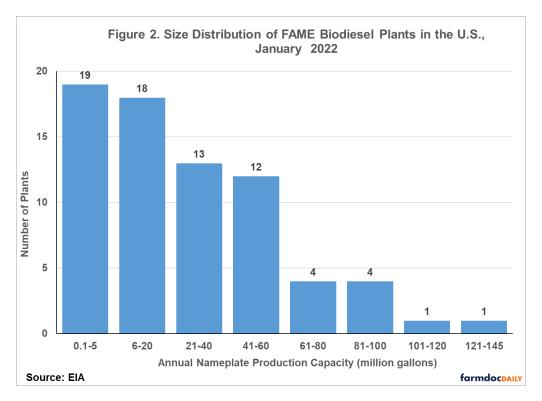


Table 2 lists the 15 largest FAME biodiesel production plants in the U.S. and their location as of January 2022. The largest plant, RBF Port Neches LLC, is in Houston, Texas and has a capacity of 144 million gallons per year. The second largest, operated by the Renewable Energy Group, is in Hoquiam,

Washington and has a capacity of 107 million gallons. It is interesting to note that the two largest plants are not located in the Midwest, which has the largest concentration of facilities. The remaining plants on the list, with the exception of the World Energy Biox Biofuels LLC plant, are located in or near the Midwest.

	City	State	Annual Nameplate Plant Capacity
			(million gallons)
RBF Port Neches LLC	Houston	TX	144
Renewable Energy Group	Hoquiam	WA	107
Louis Dreyfus Agricultural Industries LLC	Claypool	IN	99
Cargill Inc	Wichita	KS	90
World Energy Biox Biofuels LLC	Galena Park	TX	90
ADM	Velva	ND	85
Renewable Energy Group	Seneca	IL	76
AG Processing Inc	Algona	IA	76
AG Processing Inc	Sgt Bluff	IA	76
Incobrasa Industries Ltd	Gilman	IL	62
Future Fuel Chemical Company	Batesville	AR	60
Cargill Inc	Iowa Falls	IA	56
Paseo Cargill Energy LLC	Kansas City	MO	56
Owensboro Grain Biodiesel LLC	Owensboro	KY	54
Renewable Energy Group	Danville	IL	50
Deerfield Energy LLC	Deerfield	МО	50

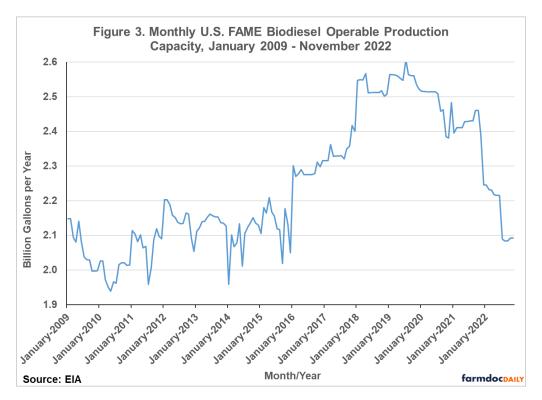
Table 3 examines the distribution of production capacity by company, rather than by individual plant. The Renewable Energy Group (REG) is the largest FAME biodiesel producer in the U.S., with 5 plants and capacity of 432 million gallons. REG was acquired in June 2022 by Chevron (Ramon, 2022). The second largest FAME producer is Ag Processing Inc., which operates two major biodiesel production facilities in Iowa and Missouri, capable of producing up to 194 million gallons in 2022. The third largest FAME biodiesel manufacturer is Cargill Inc., which operates two plants with a total capacity of 146 million gallons. The top four firms control 40 percent of production capacity, which is a moderate level of concentration.

Table 3. Largest FAME Biodiesel Producers in the U.S., January 2022							
Company	Total Annual Nameplate Capacity	Number of Plants	State(s)				
	(million of gallons)						
Renewable Energy Group	432	5	IL, IA, WA, WI				
AG Processing Inc	194	2	IA, MO				
Cargill Inc	146	2	IA, KS				
RBF Port Neches LLC	144	1	TX				
Louis Dreyfus Agricultural Industries LLC	99	1	IN				
World Energy Biox Biofuels LLC	90	1	TX				
ADM	85	1	ND				
Incobrasa Industries Ltd	62	1	IL				
Future Fuel Chemical Company	60	1	AR				
Paseo Cargill Energy LLC	56	1	MO				
Owensboro Grain Biodiesel LLC	54	1	KY				
Deerfield Energy LLC	50	1	MO				
Mid-America Biofuels LLC	50	1	MO				
Lake Erie Biofuels LLC	45	1	PA				
Western Iowa Energy LLC	45	1	IA				
Source: EIA		fc	rmdocdaily				

It should also be noted that a number of the larger producers operate soybean crushing facilities in association with their FAME biodiesel production plants. AGP, Cargill, and Louis Dreyfus have integrated FAME biodiesel production with their soybean processing capabilities that help them maintain a stable feedstock pipeline for production and may allow them to lower costs.

Up to this point, the analysis has been based on observations collected at one point in time, January 2022. It is certainly relevant to understand trends in production capacity over time. EIA conducts a monthly survey that collects data on the "operable" capacity of FAME biodiesel plants. This is a measure of capacity that is in operation, and it can differ from the nameplate capacity that was discussed earlier. The data are available from the Monthly Biodiesel Production Report for January 2009-December 2020 and the Monthly Biofuels Capacity and Feedstocks Update for January 2021-November 2022.

Figure 3 shows total operable FAME biodiesel production capacity for the U.S. over January 2009 through November 2022. From 2009 through 2015, operable FAME biodiesel production capacity generally was near 2.1 billion gallons. Thereafter, capacity began to increase and reached a peak of 2.6 billion gallons in 2018. The 500-million gallon expansion in capacity was driven by rising RFS mandate requirements for biomass-based diesel (*farmdoc daily*, September 14, 2017). From January 2018 to July 2020, production capacity remained stable near the historic peak level of 2.6 billion gallons. A sharp decline in production capacity began in 2020, which reflects the shut-down and/or idling of many FAME biodiesel plants during the COVID-19 pandemic. This was followed by an even more rapid idling of capacity during 2021 and 2022 in the face of a boom in renewable diesel production. Total biodiesel production capacity in the U.S. is now back to the average level of capacity over 2009-2016 of about 2.1 billion gallons.



## **Implications**

U.S. FAME biodiesel production capacity is characterized by many relatively small plants, a few large plants, and most of the production concentrated in the eastern half of the country near feedstock producing areas, oil refining regions and transportation hubs. Iowa is the top FAME production state, with 11 plants having a total production capacity of just under 500 million gallons. Over 40 percent of FAME biodiesel plants are located in five states: Iowa, Texas, Missouri, Illinois, and Arkansas. The Renewable Energy Group (REG) is the largest biodiesel producer in the U.S., with 5 plants and capacity of 432 million gallons. Total FAME biodiesel production capacity has fallen rather sharply since 2020, with a total decline of more than 400 million gallons. The impact of COVID restrictions contributed, but the biggest impact by far has been rising competition from renewable diesel producers.

The next article in this series on the renewable diesel boom will examine the operating capacity for renewable diesel production in the U.S. through 2022 and how the renewable diesel industry structure differs from that of the biodiesel industry.

<sup>1</sup>The findings and conclusions in this publication are those of the authors and should not be construed to represent any official USDA or U.S. Government determination or policy. This work was supported in part by the U.S. Department of Agriculture, Economic Research Service.

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